



23697-79

23697—79

Welded straight-seam pipes of aluminium alloys.
Specifications,

18 1351

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| | | 0,5 10,10 | 1,0 +0,15 | 1,2 ±0,15 | 1,5 ±0,20 | 2,0 +0,20 | 2,0 +0,25 | 2,5 +0,25 | 2,5 +0,30 | 3,0 +0,30 | 3,0 +0,35 | 3,5 +0,35 | 4,0 +0,35 |
| 10 | ±0,10 | 0, | 0,098 | 0,116 | 0,141 | - | - | - | - | - | - | - | - |
| 12 | | | | | | | | | | | | | |
| 16 | ±0,20 | - | 0,134 | 0,159 | 0,195 | - | - | - | - | - | - | - | - |
| 18 | | | | | | | | | | | | | |
| 20 | | | | | | | | | | | | | |
| 22 | | | | | | | | | | | | | |
| 25 | | | | | | | | | | | | | |
| 52 | ±0,30 | - | - | - | 0,410 | - | - | - | - | - | - | - | - |
| 35 | | | | | | | | | | | | | |
| 40 | | | | | | | | | | | | | |
| 50 | | | | | | | | | | | | | |
| 55 | | | | | | | | | | | | | |
| 105 | ±1,00 | - | - | - | - | - | 1,844 | - | 2,294 | - | - | - | - |
| | ±1,10 | - | - | - | - | - | 1,934 | - | 2,406 | - | - | - | - |
| 12 | ±1,20 | - | - | - | - | - | 2,203 | - | 2,742 | - | - | - | - |
| 130 | ±1,30 | - | - | - | - | - | 2,292 | - | 2,854 | - | 3,411 | - | 4,513 |
| 150 | ±1,40 | - | - | - | - | - | 2,650 | - | 3,332 | - | 3,949 | - | 5,229 |
| 180 | ±1,80 | - | - | ^ | - | - | - | - | - | - | 4,730 | 5,519 | 6,308 |
| 220 | ±2,00 | - | - | - | - | - | 3,904 | - | 4,868 | - | 5,829 | - | 7,736 |

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| - | 2, | 12, 10, 18, 105, , 125, 130, 150. 180, 220 |
| | 5 | 10 |
| | 1, 16, .6, 1 | 16, 18, 20, 22, 25, 32, 35, 40, 50, 55 |
| | 2; | 12, 16, 18, 105, , 125, 130, 150, 180, 220 |
| | 16 | 16 |
| | 1, 16 | 16, 22, 32, 35, 40, 50, 55 |

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2.3. (, . 1). 1, 2).
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1,5 11,8 — 10 75 ;
5,0 12,5 — 75 220 ;

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± 30 — 10 75 ;
± 20 — 75 220 .

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16, 40, -
 2, : 16. 40x2 23697—79
 2500 :
 16 40x2x2500 23697—79
 2, -
 2000 : 220, 2, ()
 2 220x2x2000 23697—79.
 , . 1).

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| | | | | | | |
| 2 | | | | 166,6(17,6) | - | 7,0 |
| | | | | 215,6(22,0) | | 3,0 |
| » | | | | 215,0(22,0) | - | 6,0 |
| | | | 75 | 264,6(27,0) | 215,6(22,0) | - |
| | | 15 40 | 75 | 294,0(30,0) | 274,4(28,0) | 4,0 |
| 5 | | 05 | 10 | 294,0(30,0) | | 7,0 |
| 1 | | | | 156,8(16,0) | | 6,0 |
| | | | | 333,2(34,0) | 176,4(18,0) | 120 |
| 16 | | | | 1568(16,0) | | 6 |
| | | | 10 | 196(20) | 176,4(18,0) | |
| | | | 16 | 362,6(37,0) | 215,6(22,0) | 10 |
| | | | 16 | 396,0 [40,0] | 235,2(24,0) | 10 |
| 6 | | | | 156,8(16,0) | -- | 60 |
| 1 | | | | 1568(16,0) | | 6,0 |

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11739.2—90, 11739.3—82, 1 11739.1-90,
 11739.5—90, 11739.6- 82, 11739.4-90,
 11739.8-90— 11739.10-90, 11739.11-82— 11739.15-
 82, 11739.16-90— 11739.19-90, 11739.20—82.
 11739.21—90, 11739.22—90, 11739.23—82,
 11739.24—82 7727—81.

(5.2. , . 1).

6507—90

7502—89

427—75.

5.3. 26877—86.
 5.2; 5.3. (, . 2).
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150 20 .

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14192—77

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| 2 | 0,940 |
| | 0,937 |
| 5 | 0,930 |
| 1 | 0,382 |
| 16 | 0,976 |
| 6 | 0,964 |
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| 12.1.005—88 | 5.1 |
| 12.1.007—76 | 5.1 |
| 12.4.013—85 | 54 |
| 12.4.021—75 | 5.1 |
| 427—75 | 5.2 |
| 1131—76 | 344 |
| 2789—73 | 35 |
| 3845—75 | 341; 5.7 |
| 4784—74 | 344 |
| 6507-90 | 5.2 |
| 7502—89 | 5.2 |
| 7727—81 | 5.1 |
| 8694—75 | 58 |
| 1' —80 | 5.5 |
| 11739.1—90 | 5.1 |
| 11739.2—90 | 54 |
| 11739.3—82 | 5.1 |
| 11739.4—90 | 54 |
| 11739.5—90 | 5.1 |
| 11739.6—82 | 5.1 |
| 11739.7—82 | 5.1 |
| 1173S.8—90 | 5.1 |
| 11739.9—90 | 5.1 |
| 11739.10—90 | 5.1 |
| 11739.11—82 | 54 |
| 11739.12—82 | 5.1 |
| 11739.13—82 | 54 |
| 11739.14-82 | 54 |
| 11739.15—82 | 5.1 |
| 11739.16—90 | 54 |
| 11739.17—90 | 54 |
| 11739.18—90 | 5.1 |
| 11739.19—90 | 54 |
| 11739.20—82 | 54 |
| 11739.21—90 | 5.1 |
| 11739.22 -90 | 5.1 |
| 11739.23—82 | 54 |
| 11739.24—82 | 54 |
| 13726—78 | 3.2 |

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| | |
| 14192-77 | 62.1 |
| 24047-80 | 55 |
| 24231-89 | 5.1 |
| | 5.2 |

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1985 „ 1990 ,(10-85,10-90)